



PATENT
03AB059

DECLARATION

As the below named inventors, we hereby declare that:

Our residence, post office address and citizenship are as stated below next to our names.

We believe we are the original, first and joint inventors of the subject matter which is claimed and for which a patent is sought on the invention entitled **REELED MATERIAL SPLICING METHOD AND APPARATUS**, the specification of which was filed on **September 30, 2003** as Application Serial No. **10/676,168**.

We hereby state that we have reviewed and understand the contents of the above identified specification, including the claims.

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R. Scott Speroff - Reg. - No. 37,450; James P. O'Shaughnessy - Reg. No. 27,667;
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Inventor's Full Name: Peter H. Werner
(First) (Initial) (Last)

Inventor's Signature: Peter H. Werner

Date: December 22, 2003 Country of Citizenship U.S.A.

Residence Address: 3607 Larkfield Drive, West Bend, WI 53095, U.S.A.
(Include number, street name, city, state, and country)

Post Office Address: Same as above.
(If different)

Inventor's Full Name: James A. Armstrong, Jr.
(First) (Initial) (Last)

Inventor's Signature: _____

Date: _____ Country of Citizenship U.S.A.

Residence Address: 1021 Eagle Crest Circle, Birmingham, AL 35242, U.S.A.
(Include number, street name, city, state, and country)

Post Office Address: Same as above.
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Inventor's Full Name: Larry L. Hougum
(First) (Initial) (Last)

Inventor's Signature: _____

Date: _____ Country of Citizenship U.S.A.

Residence Address: 14100 Sun Valley Drive, New Berlin, WI 53151, U.S.A.
(Include number, street name, city, state, and country)

Post Office Address: Same as above.
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Docket No.: 03AB059
Serial No.: 10/676,168

Inventor's Full Name:	Daniel	J.	Koziczkowski
	(First)	(Initial)	(Last)

Inventor's Signature: _____

Date: _____ Country of Citizenship U.S.A.

Residence Address: 1851 Blackfoot Avenue, Grafton, WI 53024-9303, U.S.A.
(Include number, street name, city, state, and country)

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(If different) _____

Inventor's Full Name:	Thomas	E.	Simon
	(First)	(Initial)	(Last)

Inventor's Signature: _____

Date: _____ Country of Citizenship U.S.A.

Residence Address: N97 W6628 Aspen Street, Cedarburg, WI 53012, U.S.A.
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Inventor's Full Name: James A. Armstrong, Jr.
(First) (Initial) (Last)

Inventor's Signature: 

Date: 1/15/04 Country of Citizenship U.S.A.

Residence Address: 1021 Eagle Crest Circle, Birmingham, AL 35242, U.S.A.
(Include number, street name, city, state, and country)

Post Office Address: Same as above.
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Inventor's Full Name: Larry L. Hougum
(First) (Initial) (Last)

Inventor's Signature: _____

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Date: _____ Country of Citizenship U.S.A.

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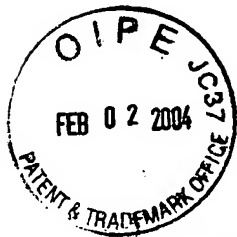
Inventor's Full Name: Thomas E. Simon
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Inventor's Signature: _____

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Inventor's Full Name: Larry L. Hougum
(First) (Initial) (Last)

Inventor's Signature: Larry L. Hougum

Date: 1-27-2004 Country of Citizenship U.S.A.

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Inventor's Full Name: Daniel J. Kozickowski
(First) (Initial) (Last)

Inventor's Signature: Daniel J. Kozickowski

Date: January 2, 2004 Country of Citizenship U.S.A.

Residence Address: 1851 Blackfoot Avenue, Grafton, WI 53024-9303, U.S.A.
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